



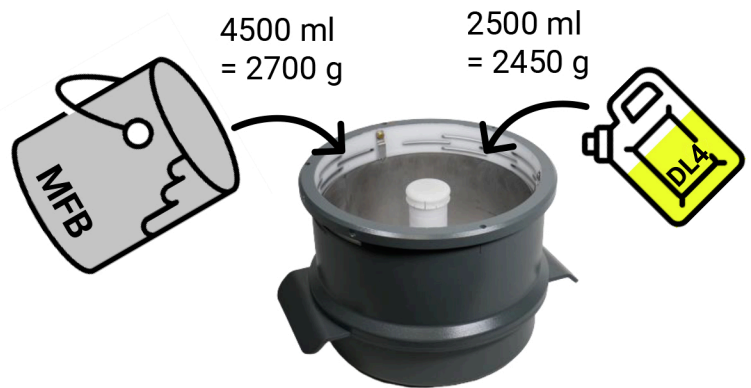
MIXING MFB 1,0 + DL 4 I EPAG-SMART^(0,5)

1. DOSING MIXTURE

+ MFB grey 1,0: 4500 ml/ 2700 g

+ DL4: 2500 ml/ 2450 g

Add into the container.



2. STIR UP - MIXTURE

Mit it up with the Titanium-Mixer

Time: 5 min

Speed: 20 1/min



You can start to process your workpieces

3. REFILL (AS REQUIRED)



When flow of the mixture reduces with time you should add DL4.

+ DL4: 2500 ml/



In order to reduce the force on the workpiece and to ensure homogeneous processing, the flowability of the mixture should be ensured.